

## **WARNING!**

- Failure to wear proper safety gear (i.e., eye protection) may result in serious injury or death. Always wear proper safety gear before using power tools.
- Improper operation of power tools may result in loss of control, serious injury or death. Always ensure you have complete control of the power tool and the work area is free of hazards before operating any tool.
- Lack of secure clamping of the door may result in unexpected movement of the door, loss of power tool control and serious injury or death. Always securely clamp the door in place before cutting or drilling the door.
- Lack of nor improperly installed Anti-jump Disc may result in the door coming off the track and cause serious injury or death. Installation of Anti-jump Discs is required for the safe operation of this hardware. Installed correctly, these discs will keep the door securely attached to the track.

## **!CAUTION!**

- Mishandling of heavy objects (i.e., doors) may cause a loss of balance and severe injury. Always be sure you have a secure hold on the item and that the objects are balanced before moving. Always wear safety shoes when lifting heavy objects.
- Getting body parts (i.e., hair, fingers) caught in moving parts may cause pinching and severe injury. Do not put fingers in parts that may move and always remove or contain anything on your body that may become entangled with a moving part.
- Closing sliding doors with your hand on the end of the door may result in your hand or fingers, getting caught between the door and other solid objects (i.e., another door, molding), causing severe injury. Always use the door handle to operate doors.

**NOTICE:** Use of excessive force when opening and closing the door(s) may damage the hardware. Always hold the handle and gently open and close the door(s).

# ATTACHING THE DOOR

## To attach the door to the track:

1. Lift the door and place the track into the hanger wheel's grooves.
2. Move the door from end to end to check how the door slides.

# DOOR GUIDE INSTALLATION

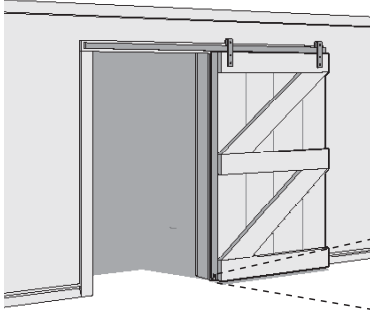
This section provides installation instruction for the following door guides: T-Guide, C-Guide (optional), Wall Mounted Stay Roller (optional), Industrial Floor Mounted Stay Roller (Optional)

## How to install a T-Guide, C-Guide, or Wall Mounted Stay Roller:

1. Plumb and block the door, so it is square to the floor.
2. Determine how wide the door overlap is (minimum 1"). **Note:** The door overlap is the distance between the leading edge of the door when fully open and the trailing edge of the door when fully closed.
3. Mark the centerline of the overlap.
4. Place the guide and slide it to the centerline of the overlap and mark the base's edges.
5. **Remove the door from the track.**
6. Re-align the guide to the base markings. Pre-drill and install the guide.
7. Put the door back on the track and slide it to test. If necessary, adjust the guide so it is square to the door.

## How to install an Industrial Floor Mounted Stay Roller:

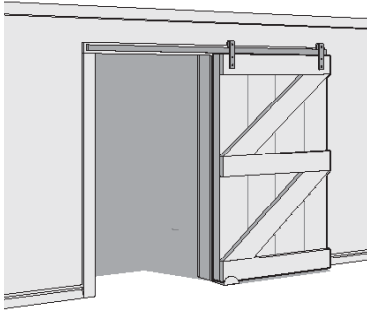
1. Plumb and block the door so it is square to the floor.
2. Determine how wide the door overlap is (minimum 1"). **Note:** The door overlap is the distance between the leading edge of the door when fully open, and the trailing edge of the door when fully closed
3. Mark the centerline of the overlap.
4. Place the guide in front of the door, on the centerline of the overlap.
5. Pre-drill and install the guide.
6. Put the door back on the track and slide it to test. If necessary, adjust the guide, so it is square to the door.



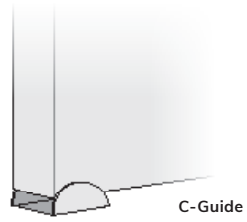
Installed T-Guide



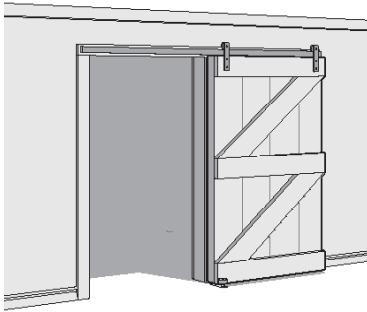
T-Guide



Installed C-Guide



C-Guide



Installed Stay Roller



Stay Roller

# INSTALL ANTI-JUMP DISC

**WARNING!** Lack of or improperly installed Anti-jump Disc may result in the door coming off the track and cause severe injury or death. Installation of Anti-jump Discs are required for the safe operation of this hardware. Anti-jump Discs keep the door securely attached to the track.

## To install the Anti-jump Disc on all hardware models:

1. Locate the screw for the Anti-jump Disc  $\frac{3}{8}$ " of an inch in from the door's front edge - between the hanger and outside edge of the door.
2. Drill a pilot hole for the screw.
3. Place the Anti-jump Disc on the top of the door and screw in place.
4. Repeat steps 1 through 3 for the remaining disc.

